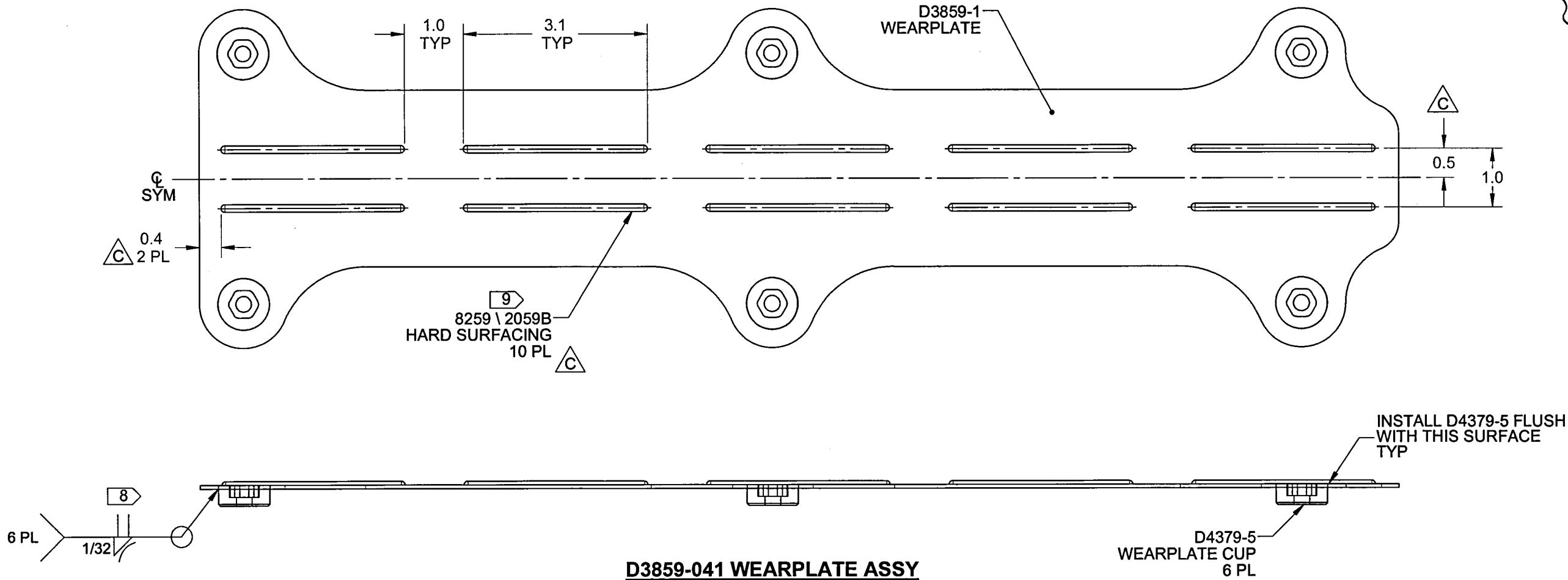


ITEM	QTY -041	P/N	DESCRIPTION
	X	D3859-041	WEARPLATE ASSY
1	1	D3859-1	WEARPLATE
2	6	D4379-5	WEARPLATE CUP
3	A/R	8259 \ 2059B	HARD SURFACING



D3859-041 WEARPLATE ASSY

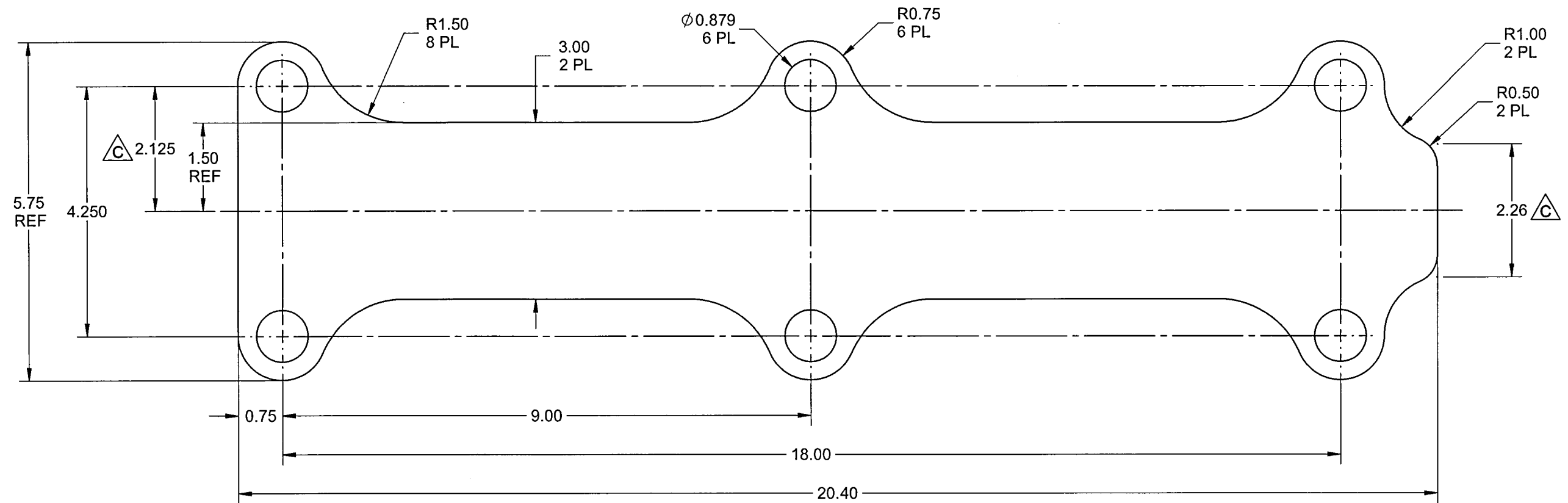
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POLISH WELD SURFACE AREA
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.58 lbs
- 8) WELD PER DART QSI 004
- 9) APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

RELEASED
2017-11-15
ECN 17-750

C	SHEET 1: ADDED NOTE 9 FOR AUTOMATED WELDING. UPDATED NOTE 2 FOR POLISHING WELD, UPDATED WELD SPACING DIMENSIONS. SHEET 2: GENERAL TOLERANCES FOR -1 UPDATED, UPDATED MATERIAL, UPDATED FLAT PATTERN DIMENSIONS.	SAD	16.12.07
B	D4379-5 CUP WAS D3009-3 CUP	DB	14.03.05
A	NEW ISSUE	HS	09.01.26
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	DD	D3859	SHEET 1 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
DATE	16.12.07	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED



D3859-1F WEARPLATE

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED 16 GAUGE 0.063 THICK
PER MIL-S-5059 OR AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC. M304S16GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.29 lbs

RELEASED
2017-11-15

APPROVED

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AJS	DRAWING NO.	REV. C
MFG. APPR.	DD	D3859	SHEET 2 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
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